

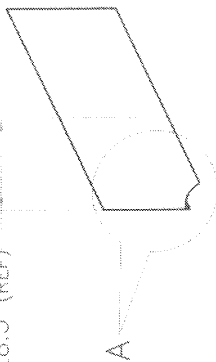


800 45 SR  
DRG NO.

REVISIONS		
ZONE	LTR	DESCRIPTION
		DATE APD: DCN No.

61.75 (REF) // 0.05 U

28.3 (REF)

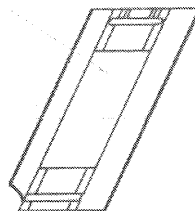


\* BLEND SHARP CORNERS  
1R (TYP) (MAX)

4.00  
0.00



MARK PART No.



\* 0.00  
0.00  
0.00

\* 1.52  
1.32

\* 7R

\* 1R (TYP)

DETAIL A  
SCALE 5:1

*Handwritten signature*

4. REF. 3D MODEL RS34008.prt
3. MARK PART No. AS PER GTPS-0018.
2. CRACK DETECT BY FPI METHOD AS PER ASTM-E1417.
1. FURTHER WORK TO BE CARRIED OUT ON ONE No. OF THE BLADE (DRG. No. RS 34 005 DUMMY BLADE ROTOR STAGE III FAN.) DIMENSIONS WHERE MARKED. \*

GENERAL TECHNICAL NOTES

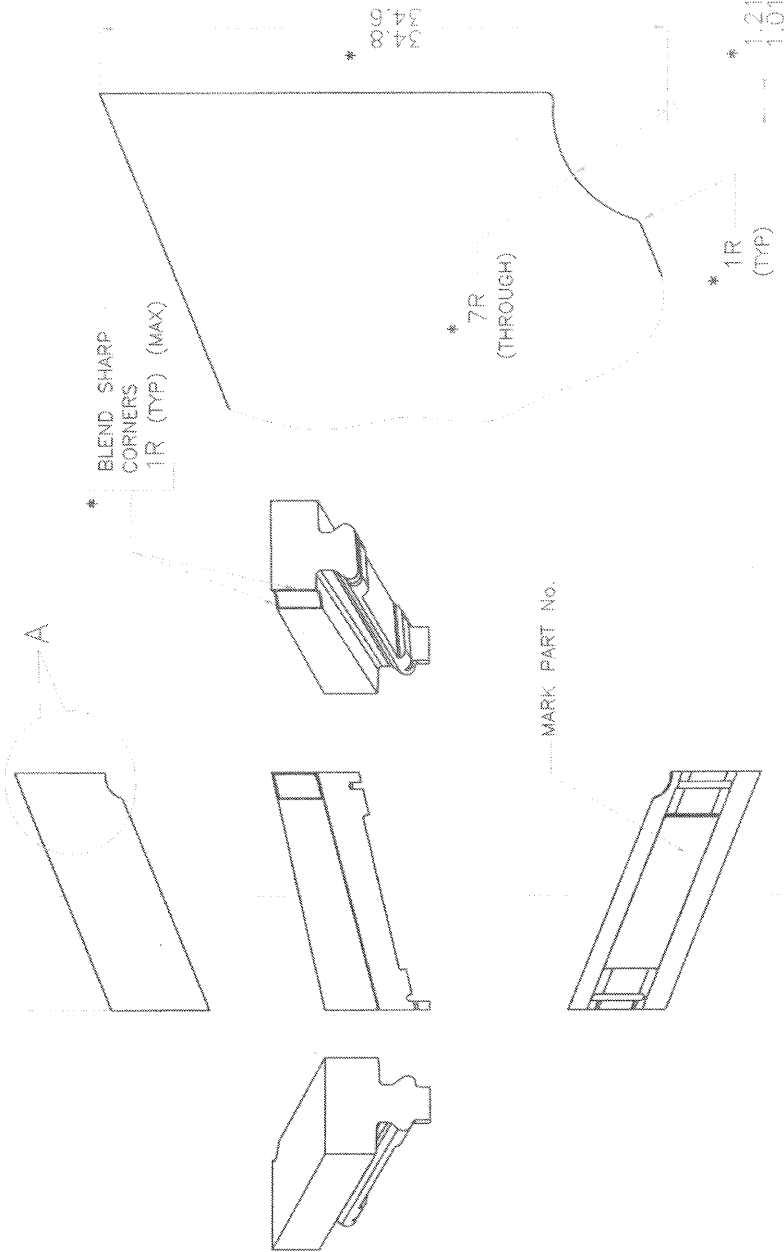
PART No. RS 34008

MARK PART No.	GTPS-0018
CRACK DETECT	ASTM-E1417
DRAWING PRACTICE	EDS SHEETS(GTRE)
PROCESS SPECIFICATION	SPECIFICATION No./SUMMARY
CAS TURBINE RESEARCH ESTABLISHMENT, BANGALORE-93	
NEW FAN	
DIMENSIONS IN MM	
TOLERANCES ON M/C FACES	±0.25
TOLERANCES ON DRILLED HOLES	±0.25
SURFACE FINISH	0.25 MICROMETER
REMOVE SHARP CORNERS	0.50 MAXIMUM
CHAMFER 1:4:5	
RADIUS	1:1
ANGULAR TOLERANCE	0° 15'
WGT	RS 34 001
APPROVED	
DATE	
DRG NO.	RS 34 008
DUMMY BLADE ROTOR STAGE III FAN-LOCKING No. 1	
SHEET - OF - SHEETS	

DRG No. RS 34 007

0.05 U 73 (REF) U

37.84 (REF)



4. REF. 3D MODEL RS34007 prt
3. MARK PART No. AS PER GTPS-0018.
2. CRACK DETECT BY FPI METHOD AS PER ASTM-E1417.
1. FURTHER WORK TO BE CARRIED OUT ON ONE No. OF THE BLADE (DRG. No. RS 34 003 DUMMY BLADE ROTOR STAGE II FAN.) DIMENSIONS WHERE MARKED. \*

GENERAL TECHNICAL NOTES

PART No. RS 34 007

## REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPD	DOH No.

MARK PART No.	GTPS-0018
CRACK DETECT	ASTM-E1417
DRAWING PRACTICE	EDS SHEETS(GTRE)
PROCESS SPECIFICATION	SPECIFICATION No./SUMMARY
PROJECT	CAS TURBINE RESEARCH ESTABLISHMENT, BANGALORE-93
PROJECT	NEW FAN
WADDER	FAN
MATERIAL SPECIFICATION	TI ALLOY
FAB M/C FROM	OTM-11-44
STOCK SIZE	0.25 MAXIMUM
WEIGHT	0.50 MAXIMUM
SCALE	1:1
ANGLE TOLERANCE	0° 15'
DRG. No.	RS 34 001
CHECKED	10/06/18
APPROVED	10/06/18
STP'S	
CDG	
DRG. No.	RS 34 007
SHEET	OF SHEETS

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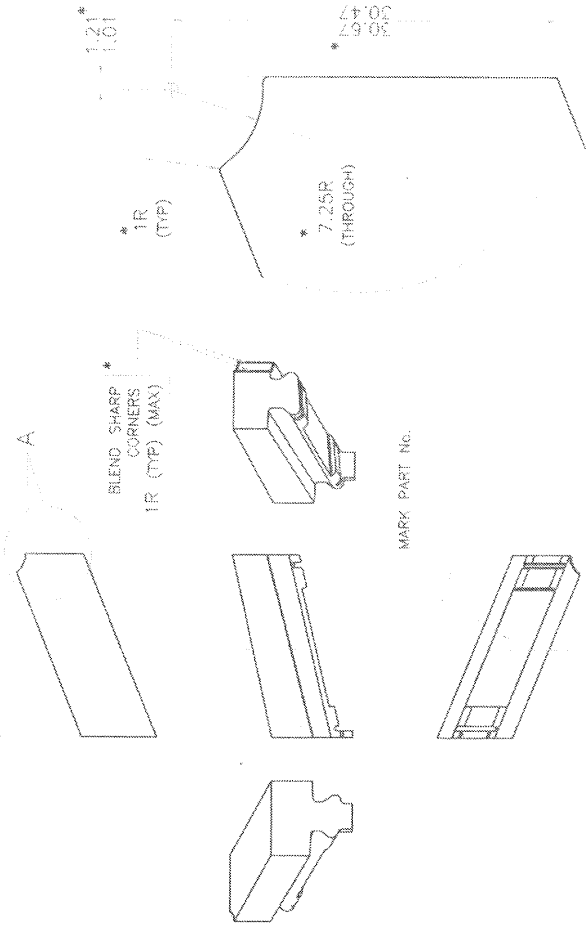
DRG No.  
RS 34 006

# REVISIONS

ZONE	LT	DESCRIPTION	DATE	APPD	CON	NO

73 (REF)

37.84 (REF)



DETAIL A  
SCALE 5:1

4. REF. 3D MODEL RS34006.prt
3. MARK PART No. AS PER GTPS-0018.
2. CRACK DETECT BY FPI METHOD AS PER ASTM-E1417.
1. FURTHER WORK TO BE CARRIED OUT ON ONE NO. OF THE BLADE (DRG. No. RS 34 003 DUMMY BLADE ROTOR STAGE II FAN.) DIMENSIONS WHERE MARKED. \*

GENERAL TECHNICAL NOTES

PART No. RS 34 006

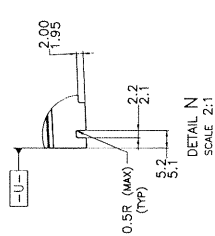
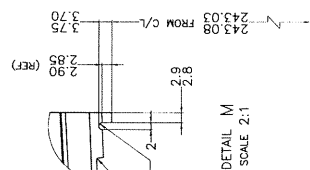
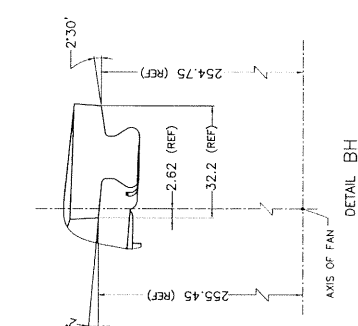
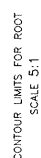
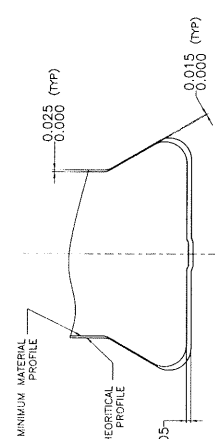
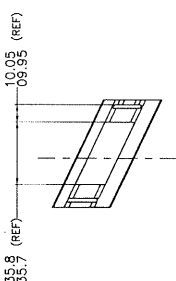
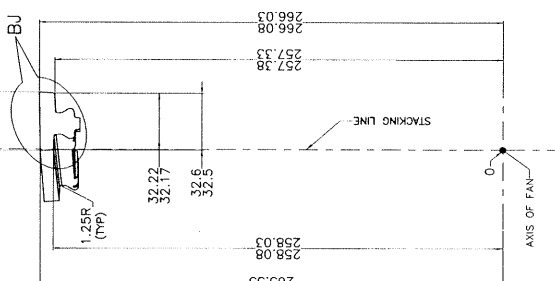
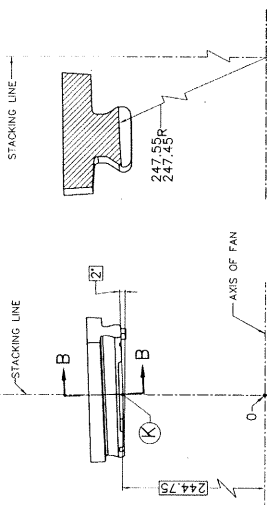
DUMMY BLADE ROTOR STAGE II FAN-LOCKING No. 1 RS 34 006

SHEET 1 OF 1

MARK PART No.	GTPS-0018
CRACK DETECT	ASTM-E1417
DRAWING PRACTICE	EDS SHEETS(GTR)
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY
PROJECT	CAS TURBINE RESEARCH ESTABLISHMENT, BANGALORE-93
DESIGN	NEW FAN
REVISION	RS 34 001
DATE	15/07/2018
BY	15/07/2018
CHKD	15/07/2018
APPD	15/07/2018
SCALE	1:1
TITLE	DUMMY BLADE ROTOR STAGE II FAN-LOCKING No. 1

*Handwritten signature*

2 REVISIONS



3. NOTES FOR COATING.
  - a. COATING TO BE CARRIED OUT WHERE MARKED ~~\*\*\*\*\*~~
  - b. DE-GREASE THE BLADES AS PER GTF5-0001.
  - c. SHOT PENE THE AREA (A) & (B) AS PER GTF5-0001.
  - d. OVEN SPRAY NOT PERMITTED ON AREA (C), (D) & (E).
  - e. OVEN BLAST THE AREA TO BE COATED AS PER GTF5-0001.
  - f. OVEN COAT THE COATING (METCO 58N5) TO A THICKNESS OF 0.05-0.075 AS PER GTF5-0019.
  - g. INSPECT THE COATING AS PER GTF5-0019.
  - h. APPLY MOLDAQ-254 ON THE COATING SURFACE AS PER GTF5-0020.
  - i. CHECK THE COVERAGE BY VISUAL INSPECTION.
  - j. 100% VISUAL INSPECTION UNDER 8X MAGNIFICATION TO BE CARRIED OUT.
  - k. MACHINE ALL OVER 'V' EXCEPT WHERE MARKED.
7. REF. 3D MODEL: R534.005.014.
8. CRACK DEFECT BY FPM METHOD AS PER ASTM-E1417.
9. CRACK PART NO. AS PER GTF5-0018.
10. REGIONS MARKED WITH ~~---~~ ARE HIGHLY STRESSED. UNDERCUTS & AID DEFECTS ARE NOT ALLOWED ON THE SURFACE IN THESE REGIONS.

MARK PART NO.	QTS-0018	QTS-0019	QTS-0010	QTS-0019	ASM-E1417
COATING INSPECTION					
SHOT PEEN (ROOT SECTION)					
SURFACE COATING					
CRACK DETECT					
SPRAYER FOR DETECTED BAR STOCK	QTS-11-64M/QTS (REV.)				
DRAWING PRACTICE	EDS SHEET(S) (G/RE)				
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY				
1. <u>WELDING</u> GAS TUBING <u>RESEARCH ESTABLISHMENT</u> <u>BAR STOCK</u> <u>93</u>					
2. <u>WELDING</u> <u>NEW FAN</u>					
3. <u>WELDING</u> <u>NEW FAN</u>					
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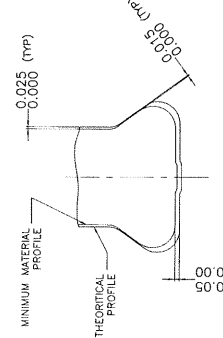
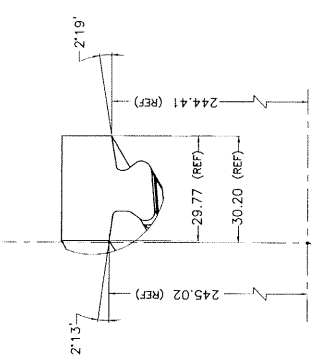
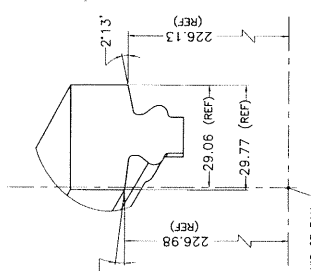
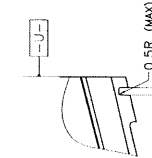
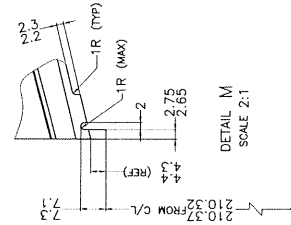
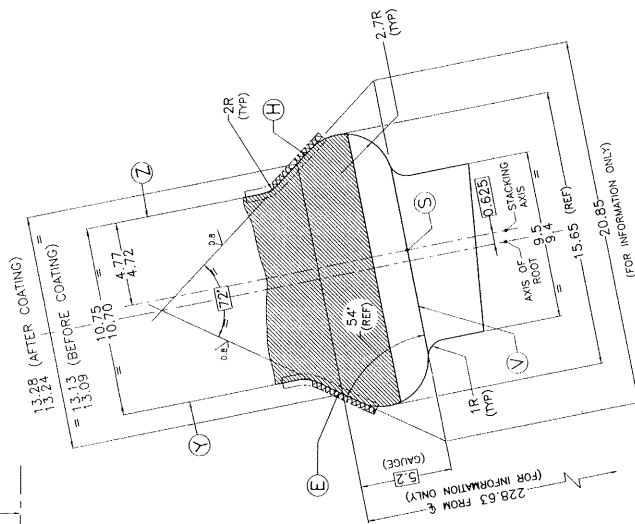
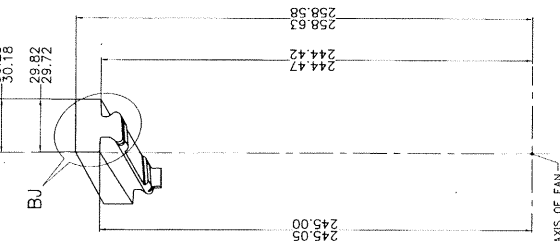
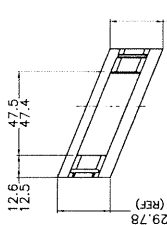
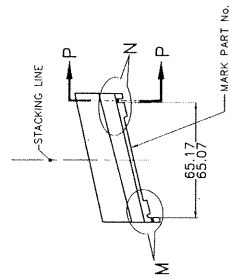
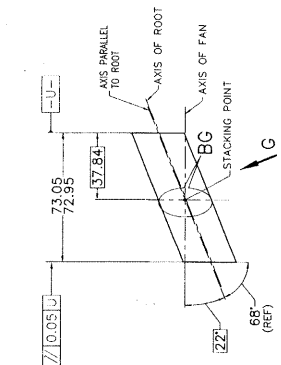
MARK PART NO.	QTS-0018	QTS-0019	QTS-0010	QTS-0019	ASM-E1417
COATING INSPECTION					
SHOT PEEN (ROOT SECTION)					
SURFACE COATING					
CRACK DETECT					
SPRAYER FOR DETECTED BAR STOCK	QTS-11-64M/QTS (REV.)				
DRAWING PRACTICE	EDS SHEET(S) (G/RE)				
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY				
1. <u>WELDING</u> GAS TUBING <u>RESEARCH ESTABLISHMENT</u> <u>BAR STOCK</u> <u>93</u>					
2. <u>WELDING</u> <u>NEW FAN</u>					
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MARK PART NO.	QTS-0018	QTS-0019	QTS-0010	QTS-0019	ASM-E1417
COATING INSPECTION					
SHOT PEEN (ROOT SECTION)					
SURFACE COATING					
CRACK DETECT					
SPRAYER FOR DETECTED BAR STOCK	QTS-11-64M/QTS (REV.)				
DRAWING PRACTICE	EDS SHEET(S) (G/RE)				
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY				
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MARK PART NO.	QTS-0018	QTS-0019	QTS-0010	QTS-0019	ASM-E1417
COATING INSPECTION					
SHOT PEEN (ROOT SECTION)					
SURFACE COATING					
CRACK DETECT					
SPRAYER FOR DETECTED BAR STOCK	QTS-11-64M/QTS (REV.)				
DRAWING PRACTICE	EDS SHEET(S) (G/RE)				
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY				
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MARK PART NO.	QTS-0018	QTS-0019	QTS-0010	QTS-0019	ASM-E1417
COATING INSPECTION					
SHOT PEEN (ROOT SECTION)					
SURFACE COATING					
CRACK DETECT					
SPRAYER FOR DETECTED BAR STOCK	QTS-11-64M/QTS (REV.)				
DRAWING PRACTICE	EDS SHEET(S) (G/RE)				
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY				
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20. <u>WELDING</u> <u>NEW FAN</u>					
21. <u>WELDING</u> <u>NEW FAN</u>					
22. <u>WELDING</u> <u>NEW FAN</u>					
23. <u>WELDING</u> <u>NEW FAN</u>					
24. <u>WELDING</u> <u>NEW FAN</u>					
25. <u>WELDING</u> <u>NEW FAN</u>					
26. <u>WELDING</u> <u>NEW FAN</u>					
27. <u>WELDING</u> <u>NEW FAN</u>					
28. <u>WELDING</u> <u>NEW FAN</u>					
29. <u>WELDING</u> <u>NEW FAN</u>					
30. <u>WELDING</u> <u>NEW FAN</u>					
31. <u>WELDING</u> <u>NEW FAN</u>					
32. <u>WELDING</u> <u>NEW FAN</u>					
33. <u>WELDING</u> <u>NEW FAN</u>					
34					


MARK PART NO.	QTS-0018	QTS-0019	QTS-0010	QTS-0019	ASM-E1417
COATING INSPECTION					
SHOT PEEN (ROOT SECTION)					
SURFACE COATING					
CRACK DETECT					
SPRAYER FOR DETECTED BAR STOCK	QTS-11-64M/QTS (REV.)				
DRAWING PRACTICE	EDS SHEET(S) (G/RE)				
PROCESS SPECIFICATION	SPECIFICATION NO./SUMMARY				
1. <u>WELDING</u> GAS TUBING <u>RESEARCH ESTABLISHMENT</u> <u>BAR STOCK</u> <u>93</u>					
2. <u>WELDING</u> <u>NEW FAN</u>					
3. <u>WELDING</u> <u>NEW FAN</u>					
4. <u>WELDING</u> <u>NEW FAN</u>					
5. <u>WELDING</u> <u>NEW FAN</u>					
6. <u>WELDING</u> <u>NEW FAN</u>					
7. <u>WELDING</u> <u>NEW FAN</u>					
8. <u>WELDING</u> <u>NEW FAN</u>					
9. <u>WELDING</u> <u>NEW FAN</u>					
10. <u>WELDING</u> <u>NEW FAN</u>					
11. <u>WELDING</u> <u>NEW FAN</u>					
12. <u>WELDING</u> <u>NEW FAN</u>					
13. <u>WELDING</u> <u>NEW FAN</u>					
14. <u>WELDING</u> <u>NEW FAN</u>					
15. <u>WELDING</u> <u>NEW FAN</u>					
16. <u>WELDING</u> <u>NEW FAN</u>					
17. <u>WELDING</u> <u>NEW FAN</u>					



8. NOTES FOR COATING:  
a. COATING IS TO BE CARRIED OUT WHERE MARKED ~~\*\*\*\*\*~~  
b. DE-GLASS THE BLADES AS PER GTPS-0001.  
c. SHOT PEEN THE AREA (A) & (B) AS PER GTPS-0010.  
d. OVER SPRAY NOT PERMITTED ON AREA (C) & (D)  
e. DIRT BLAST THE AREA TO BE COATED AS PER GTPS-0001.  
f. COAT WITH COPPER NICKEL INGVU (METCO 585) TO A THICKNESS OF 0.05-0.075 AS PER GTPS-0019.  
g. INSPECT THE COATING AS PER GTPS-0019.  
h. APPLY MOLDS-284 ON THE COATING SURFACE AS PER GTPS-0020.  
i. COATING IS TO BE CARRIED OUT IN PROTECTION.  
j. 100% VISUAL INSPECTION UNDER 4X MAGNIFICATION TO BE CARRIED OUT.  
k. 1. MACHINE ALL OVER EXCEPT WHERE MARKED.

7. REF 3D MODEL RS34003.prt
8. CRACK DETECT BY FPI METHOD AS PER ASTM-E1417.
5. MARK PART No. AS PER GTPS-0018.
4. REGIONS MARKED [-----] ARE HIGHLY STRESSED. MARKS, UNDERCUTS AND DENTS ARE NOT ALLOWED ON THE SURFACE IN THESE REGIONS.

MARK	PART NO.	PROCESS	SPECIFICATION	NO. SUMMARY
GTCS-0018	COATING INSPECTION	GTCS-0018	GTCS-0018	GTCS-0018
GTCS-0019	SHOT PEEN (ROOT SECTION)	GTCS-0019	GTCS-0019	GTCS-0019
GTCS-0020	SURFACE COATING	GTCS-0020	GTCS-0020	GTCS-0020
GTCS-0021	CEPAK DETECT	GTCS-0021	GTCS-0021	GTCS-0021
GTCS-0022	SPECIFICATION FOR LEMBOO BAR STOCK	GTCS-0022	GTCS-0022	GTCS-0022
GTCS-0023	DRAWING PRACTICE	GTCS-0023	GTCS-0023	GTCS-0023
GTCS-0024	GTCS-0024	GTCS-0024	GTCS-0024	GTCS-0024
GTCS-0025	GTCS-0025	GTCS-0025	GTCS-0025	GTCS-0025
GTCS-0026	GTCS-0026	GTCS-0026	GTCS-0026	GTCS-0026
GTCS-0027	GTCS-0027	GTCS-0027	GTCS-0027	GTCS-0027
GTCS-0028	GTCS-0028	GTCS-0028	GTCS-0028	GTCS-0028
GTCS-0029	GTCS-0029	GTCS-0029	GTCS-0029	GTCS-0029
GTCS-0030	GTCS-0030	GTCS-0030	GTCS-0030	GTCS-0030
GTCS-0031	GTCS-0031	GTCS-0031	GTCS-0031	GTCS-0031
GTCS-0032	GTCS-0032	GTCS-0032	GTCS-0032	GTCS-0032
GTCS-0033	GTCS-0033	GTCS-0033	GTCS-0033	GTCS-0033
GTCS-0034	GTCS-0034	GTCS-0034	GTCS-0034	GTCS-0034
GTCS-0035	GTCS-0035	GTCS-0035	GTCS-0035	GTCS-0035
GTCS-0036	GTCS-0036	GTCS-0036	GTCS-0036	GTCS-0036
GTCS-0037	GTCS-0037	GTCS-0037	GTCS-0037	GTCS-0037
GTCS-0038	GTCS-0038	GTCS-0038	GTCS-0038	GTCS-0038
GTCS-0039	GTCS-0039	GTCS-0039	GTCS-0039	GTCS-0039
GTCS-0040	GTCS-0040	GTCS-0040	GTCS-0040	GTCS-0040
GTCS-0041	GTCS-0041	GTCS-0041	GTCS-0041	GTCS-0041
GTCS-0042	GTCS-0042	GTCS-0042	GTCS-0042	GTCS-0042
GTCS-0043	GTCS-0043	GTCS-0043	GTCS-0043	GTCS-0043
GTCS-0044	GTCS-0044	GTCS-0044	GTCS-0044	GTCS-0044
GTCS-0045	GTCS-0045	GTCS-0045	GTCS-0045	GTCS-0045
GTCS-0046	GTCS-0046	GTCS-0046	GTCS-0046	GTCS-0046
GTCS-0047	GTCS-0047	GTCS-0047	GTCS-0047	GTCS-0047
GTCS-0048	GTCS-0048	GTCS-0048	GTCS-0048	GTCS-0048
GTCS-0049	GTCS-0049	GTCS-0049	GTCS-0049	GTCS-0049
GTCS-0050	GTCS-0050	GTCS-0050	GTCS-0050	GTCS-0050
GTCS-0051	GTCS-0051	GTCS-0051	GTCS-0051	GTCS-0051
GTCS-0052	GTCS-0052	GTCS-0052	GTCS-0052	GTCS-0052
GTCS-0053	GTCS-0053	GTCS-0053	GTCS-0053	GTCS-0053
GTCS-0054	GTCS-0054	GTCS-0054	GTCS-0054	GTCS-0054
GTCS-0055	GTCS-0055	GTCS-0055	GTCS-0055	GTCS-0055
GTCS-0056	GTCS-0056	GTCS-0056	GTCS-0056	GTCS-0056
GTCS-0057	GTCS-0057	GTCS-0057	GTCS-0057	GTCS-0057
GTCS-0058	GTCS-0058	GTCS-0058	GTCS-0058	GTCS-0058
GTCS-0059	GTCS-0059	GTCS-0059	GTCS-0059	GTCS-0059
GTCS-0060	GTCS-0060	GTCS-0060	GTCS-0060	GTCS-0060
GTCS-0061	GTCS-0061	GTCS-0061	GTCS-0061	GTCS-0061
GTCS-0062	GTCS-0062	GTCS-0062	GTCS-0062	GTCS-0062
GTCS-0063	GTCS-0063	GTCS-0063	GTCS-0063	GTCS-0063
GTCS-0064	GTCS-0064	GTCS-0064	GTCS-0064	GTCS-0064
GTCS-0065	GTCS-0065	GTCS-0065	GTCS-0065	GTCS-0065
GTCS-0066	GTCS-0066	GTCS-0066	GTCS-0066	GTCS-0066
GTCS-0067	GTCS-0067	GTCS-0067	GTCS-0067	GTCS-0067
GTCS-0068	GTCS-0068	GTCS-0068	GTCS-0068	GTCS-0068
GTCS-0069	GTCS-0069	GTCS-0069	GTCS-0069	GTCS-0069
GTCS-0070	GTCS-0070	GTCS-0070	GTCS-0070	GTCS-0070
GTCS-0071	GTCS-0071	GTCS-0071	GTCS-0071	GTCS-0071
GTCS-0072	GTCS-0072	GTCS-0072	GTCS-0072	GTCS-0072
GTCS-00				

MARK PART NO.	GTFS-0018
COATING INSPECTION	GTCS-0019
SHOT PEEN (ROOT SECTION)	GTCS-0020
SURFACE COATING	GTCS-0019
CRACK DETECT	ASTM-E1417
SPECIFICATION FOR EXTRUDED BA STOCK	GTW-TI-84TM/GFS (REV-3)
DRAWING PRACTICE	EDS SHEETS(GTIE)
PROCESS SPECIFICATION	SPECIFICATION NO /SUMMARY
 <b>PROCESS SPECIFICATION</b> <b>FOR GAS TURBINE RESEARCH ESTABLISHMENT, BANGALORE-53</b> <b>FOR NEW FAN</b>	<b>SPECIFICATION NO /SUMMARY</b> <b>FOR GAS TURBINE RESEARCH ESTABLISHMENT, BANGALORE-53</b> <b>FOR NEW FAN</b>
GENERAL 1. DRAWING NO. 2. REV. 3. DATE 4. BY 5. CHECKED 6. APPROVED 7. SCALE 8. MATERIAL 9. FINISH 10. TOLERANCES 11. SURFACE FINISH 12. COATING 13. TREATMENT 14. MARKING 15. DIMENSIONS 16. WEIGHT 17. VOLUME 18. AREA 19. PERIMETER 20. DISTANCE 21. ANGLE 22. RADIUS 23. DIAMETER 24. THICKNESS 25. HEIGHT 26. DEPTH 27. LENGTH 28. WIDTH 29. HEIGHT 30. DEPTH 31. LENGTH 32. WIDTH 33. HEIGHT 34. DEPTH 35. LENGTH 36. WIDTH 37. HEIGHT 38. DEPTH 39. LENGTH 40. WIDTH 41. HEIGHT 42. DEPTH 43. LENGTH 44. WIDTH 45. HEIGHT 46. DEPTH 47. LENGTH 48. WIDTH 49. HEIGHT 50. DEPTH 51. LENGTH 52. WIDTH 53. HEIGHT 54. DEPTH 55. LENGTH 56. WIDTH 57. HEIGHT 58. DEPTH 59. LENGTH 60. WIDTH 61. HEIGHT 62. DEPTH 63. LENGTH 64. WIDTH 65. HEIGHT 66. DEPTH 67. LENGTH 68. WIDTH 69. HEIGHT 70. DEPTH 71. LENGTH 72. WIDTH 73. HEIGHT 74. DEPTH 75. LENGTH 76. WIDTH 77. HEIGHT 78. DEPTH 79. LENGTH 80. WIDTH 81. HEIGHT 82. DEPTH 83. LENGTH 84. WIDTH 85. HEIGHT 86. DEPTH 87. LENGTH 88. WIDTH 89. HEIGHT 90. DEPTH 91. LENGTH 92. WIDTH 93. HEIGHT 94. DEPTH 95. LENGTH 96. WIDTH 97. HEIGHT 98. DEPTH 99. LENGTH 100. WIDTH 101. HEIGHT 102. DEPTH 103. LENGTH 104. WIDTH 105. HEIGHT 106. DEPTH 107. LENGTH 108. WIDTH 109. HEIGHT 110. DEPTH 111. LENGTH 112. WIDTH 113. HEIGHT 114. DEPTH 115. LENGTH 116. WIDTH 117. HEIGHT 118. DEPTH 119. LENGTH 120. WIDTH 121. HEIGHT 122. DEPTH 123. LENGTH 124. WIDTH 125. HEIGHT 126. DEPTH 127. LENGTH 128. WIDTH 129. HEIGHT 130. DEPTH 131. LENGTH 132. WIDTH 133. HEIGHT 134. DEPTH 135. LENGTH 136. WIDTH 137. HEIGHT 138. DEPTH 139. LENGTH 140. WIDTH 141. HEIGHT 142. DEPTH 143. LENGTH 144. WIDTH 145. HEIGHT 146. DEPTH 147. LENGTH 148. WIDTH 149. HEIGHT 150. DEPTH 151. LENGTH 152. WIDTH 153. HEIGHT 154. DEPTH 155. LENGTH 156. WIDTH 157. HEIGHT 158. DEPTH 159. LENGTH 160. WIDTH 161. HEIGHT 162. DEPTH 163. LENGTH 164. WIDTH 165. HEIGHT 166. DEPTH 167. LENGTH 168. WIDTH 169. HEIGHT 170. DEPTH 171. LENGTH 172. WIDTH 173. HEIGHT 174. DEPTH 175. LENGTH 176. WIDTH 177. HEIGHT 178. DEPTH 179. LENGTH 180. WIDTH 181. HEIGHT 182. DEPTH 183. LENGTH 184. WIDTH 185. HEIGHT 186. DEPTH 187. LENGTH 188. WIDTH 189. HEIGHT 190. DEPTH 191. LENGTH 192. WIDTH 193. HEIGHT 194. DEPTH 195. LENGTH 196. WIDTH 197. HEIGHT 198. DEPTH 199. LENGTH 200. WIDTH 201. HEIGHT 202. DEPTH 203. LENGTH 204. WIDTH 205. HEIGHT 206. DEPTH 207. LENGTH 208. WIDTH 209. HEIGHT 210. DEPTH 211. LENGTH 212. WIDTH 213. HEIGHT 214. DEPTH 215. LENGTH 216. WIDTH 217. HEIGHT 218. DEPTH 219. LENGTH 220. WIDTH 221. HEIGHT 222. DEPTH 223. LENGTH 224. WIDTH 225. HEIGHT 226. DEPTH 227. LENGTH 228. WIDTH 229. HEIGHT 230. DEPTH 231. LENGTH 232. WIDTH 233. HEIGHT 234. DEPTH 235. LENGTH 236. WIDTH 237. HEIGHT 238. DEPTH 239. LENGTH 240. WIDTH 241. HEIGHT 242. DEPTH 243. LENGTH 244. WIDTH 245. HEIGHT 246. DEPTH 247. LENGTH 248. WIDTH 249. HEIGHT 250. DEPTH 251. LENGTH 252. WIDTH 253. HEIGHT 254. DEPTH 255. LENGTH 256. WIDTH 257. HEIGHT 258. DEPTH 259. LENGTH 260. WIDTH 261. HEIGHT 262. DEPTH 263. LENGTH 264. WIDTH 265. 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LENGTH 696. WIDTH 697. HEIGHT 698. DEPTH 699. LENGTH 700. WIDTH 701. HEIGHT 702. DEPTH 703. LENGTH 704. WIDTH 705. HEIGHT 706. DEPTH 707. LENGTH 708. WIDTH 709. HEIGHT 710. DEPTH 711. LENGTH 712. WIDTH 713. HEIGHT 714. DEPTH 715. LENGTH 716. WIDTH 717. HEIGHT 718. DEPTH 719. LENGTH 720. WIDTH 721. HEIGHT 722. DEPTH 723. LENGTH 724. WIDTH 725. HEIGHT 726. DEPTH 727. LENGTH 728. WIDTH 729. HEIGHT 730. DEPTH 731. LENGTH 732. WIDTH 733. HEIGHT 734. DEPTH 735. LENGTH 736. WIDTH 737. HEIGHT 738. DEPTH 739. LENGTH 740. WIDTH 741. HEIGHT 742. DEPTH 743. LENGTH 744. WIDTH 745. HEIGHT 746. DEPTH 747. LENGTH 748. WIDTH 749. HEIGHT 750. DEPTH 751. LENGTH 752. WIDTH 753. HEIGHT 754. DEPTH 755. LENGTH 756. WIDTH 757. HEIGHT 758. DEPTH 759. LENGTH 760. WIDTH 761. HEIGHT 762. DEPTH 763. LENGTH 764. WIDTH 765. HEIGHT 766. DEPTH 767. LENGTH 768. WIDTH 769. HEIGHT 770. DEPTH 771. LENGTH 772. WIDTH 773. HEIGHT 774. DEPTH 775. LENGTH 776. WIDTH 777. HEIGHT 778. DEPTH 779. LENGTH 780. WIDTH 781. HEIGHT 782. DEPTH 783. LENGTH 784. WIDTH 785. HEIGHT 786. DEPTH 787. LENGTH 788. WIDTH 789. HEIGHT 790. DEPTH 791. LENGTH 792. WIDTH 793. HEIGHT 794. DEPTH 795. LENGTH 796. WIDTH 797. HEIGHT 798. DEPTH 799. LENGTH 800. WIDTH 801. HEIGHT 802. DEPTH 803. LENGTH 804. WIDTH 805. HEIGHT 806. DEPTH 807. LENGTH 808. WIDTH 809. HEIGHT 810. DEPTH 811. LENGTH 812. WIDTH 813. HEIGHT 814. DEPTH 815. LENGTH 816. WIDTH 817. HEIGHT 818. DEPTH 819. LENGTH 820. WIDTH 821. HEIGHT 822. DEPTH 823. LENGTH 824. WIDTH 825. HEIGHT 826. DEPTH 827. LENGTH 828. WIDTH 829. HEIGHT 830. DEPTH 831. LENGTH 832. WIDTH 833. HEIGHT 834. DEPTH 835. LENGTH 836. WIDTH 837. HEIGHT 838. DEPTH 839. LENGTH 840. WIDTH 841. HEIGHT 842. DEPTH 843. LENGTH 844. WIDTH 845. HEIGHT 846. DEPTH 847. LENGTH 848. WIDTH 849. HEIGHT 850. DEPTH 851. LENGTH 852. WIDTH 853. HEIGHT 854. DEPTH 855. LENGTH 856. WIDTH 857. HEIGHT 858. DEPTH 859. LENGTH 860. WIDTH 861. HEIGHT 862. DEPTH 863. LENGTH 864. WIDTH 865. HEIGHT 866. DEPTH 867. 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